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RBE350A93-3710-00**Job Sheet 195072****Part No:** RBE350A93-3710-00**Job Qty:** 1 pcs**Part Name:** Main Rotor Swashplate Bearing Tool**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 5/13/19**Job Tracking No:****Due Date:** 7/2/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:** *order 11876***Note:** DWG RBE350A93-3710-00 Rev 1A IPP Rev. A 19.04.26 New issue DP Verify DD**Ship Via:****Bill of Materials****Container No:** S199107**Part:** RBE350A93-3710-00**Job No:** 195072**Serial No/Batch:** S199107**Revision:** 1A**Inspector:****Exp Date:****Instructions:**

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Date: 07/18/19

				Workcenter/Supplier	Sign-off
Run	Hrs	Hrs	Workcenter / Supplier	Lead Time	
7/2/19	0.00	0.05	Small Fab - 1		
			Small Fab - 2		MLL
			Small Fab - 3		
			Small Fab - 4		
			Small Fab - 5		
			Small Fab - 6		
			Small Fab - 7		
110 QC 5	1 pcs	7/2/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
					DAS 40 9-89
					JUL 1 8 2019
120 Packaging 3-1 - Stock - B4B	1 pcs	7/2/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
					GA 143B
130 QC 21 - FG	1 pcs	7/2/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	
					DAS 21 9-89
					JUL 1 9 2019

Part Op
Descriptions: 100 - 1-Pick bag and tag. 2-Ensure pieces do not hit/rub up against each other in the bag. Package accordingly.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE350A93-3710-00-10	Pedestal Assembly	1 pcs (1 ea)	100-Small Fab - 1	5198525
RBE350A93-3710-00-22	Top Plate	1 pcs (1 ea)	100-Small Fab - 1	5190697

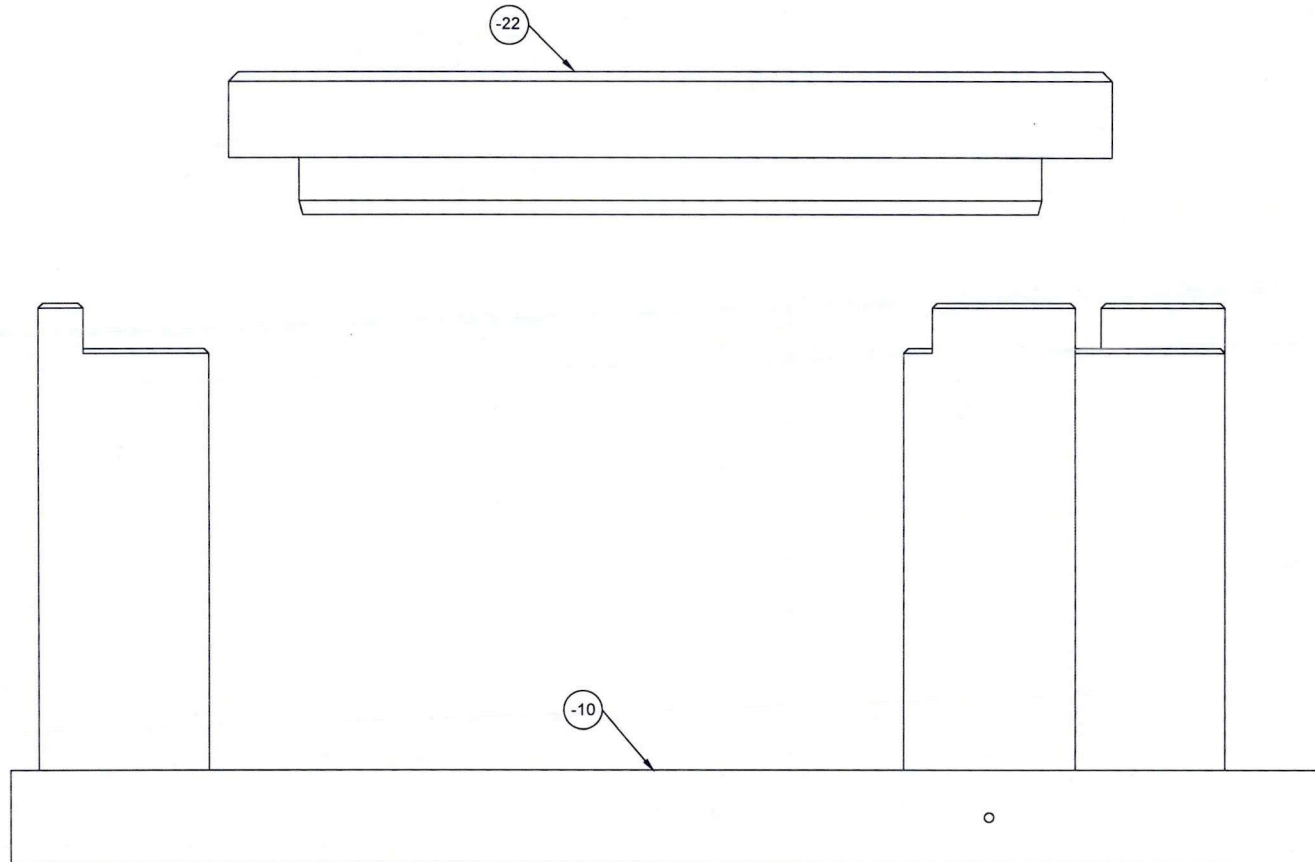
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	RBE350A93-3710-00-10	1	0	0
	RBE350A93-3710-00-22	1	0	0

Part Specifications
Specifications could not be found.

Plex 5/13/19 3:19 PM Dart.lajeunesse.marie

REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CH'D SPECIFICATION -22 IN BOM, ADDED -20 & -21, ADDED GUN BLUE NOTE TO -10 & -21 PER R.W. CH'D LENGTH -25 FROM 30MM TO 25MM TO ALLOW -21 TO BE REMOVED FROM -20. CH'D HOLE DEPTH FOR -25 FROM 1-3/8 TO 1.45in. [36.83mm].	2/9/10	RJC	RW
1A	CH'D T/N WAS RBEA93-3710-00 IS RBE350A93-3710-00. -20 CH'D DIM WAS 3X Ø1.102in [Ø28mm] P.F. -21 IS 3X Ø1.102in [Ø28mm] ON Ø10.709in [Ø272mm] B.C. P.F. -21. -22 CH'D DIM WAS 4X Ø.984in [Ø25mm] IS 4X Ø.984in [Ø25mm] ON Ø3.937in [Ø100mm±2mm] B.C. CH'D TOLERANCE ON NON-CRITICAL PARTS. -21 & -22 MOVED TO SEPARATE SHEETS.	5/28/14	DPD	RJC



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 195072 MJS
19-05-14

ASSY QTY	BO	PART #	QTY	DESCRIPTION	MATERIAL	BIO INFORMATION OR SPECIFICATIONS	Pg.
1		-10	1	PEDESTAL ASSEMBLY			2
1		-20		PEDESTAL	6061	1 x 12 x 12-3/8	3
3		-21		LEG	4140	Ø1-1/2 x 5	4
1		-22	1	TOP PLATE	6061	Ø8 x 2	5
3		-25		ROLL PIN	STEEL	Ø3mm x 28mm MCMASER-CARR #91611A170	2
ASSY QTY		-10					

RED BARN MACHINE	
TITLE EXTRACTOR PLATE FIXTURE	
DWG NO. RBE350A93-3710-00	REV 1A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS IN XXX ± .0039 XX ± .01 X ± .1 ANGLES ± .5°	DRAWN BY: CLOUGH APPROVED: <i>[Signature]</i> DESIGNED: <i>[Signature]</i> CHECKED: <i>[Signature]</i> SPEC: <i>[Signature]</i> USED ON MODEL: EUROCOPTER E350A
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE: 1:1 DATE: 12-21-09 SHEET: 1 of 5

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)			
Description Work Order Deviation		Disposition			Completed By		
					Lead hand / Supervisor		
					QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
Other/Details:							